

Assembly Manual for BOP24 & BOP24R

Make sure the type of the BB Shell before assembly.

—.Models for Shimano:

1. BO24。
2. B24。
3. BP24。

二.Models for SRAM:

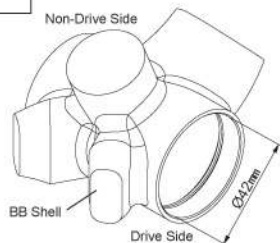
1. BO24R。
2. B24R。
3. BP24R。

B24(SHIMANO)/B24R(SRAM)		BP24(SHIMANO)/BP24R(SRAM)		BO24(SHIMANO)/BO24R(SRAM)	
BB Shell I.D.: \varnothing 42mm		BB Shell I.D.: \varnothing 46mm		BB Shell I.D.: \varnothing 46mm	
Road Bike:68mm	MTB:73mm	Road Bike:68mm	MTB:73mm	Road Bike:61mm	

B24/B24R For BB30.

1. Make sure if the BB shell I.D. and width are correct before assembly.

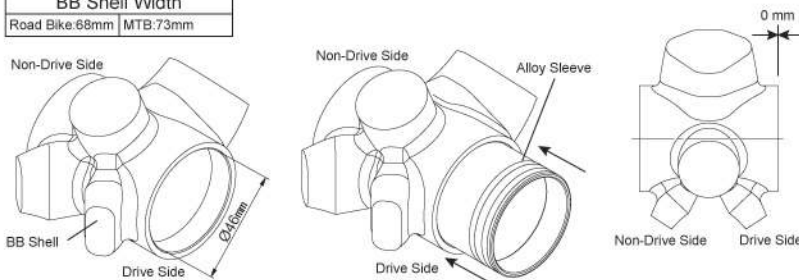
BB Shell Width	
Road Bike:68mm	MTB:73mm



BP24/BP24R For PF30 (Convert \varnothing 46mm BB Shell to \varnothing 42mm)

1. Make sure if the BB shell I.D. and width are correct before assembly. Press the Alloy Sleeve into the BB shell and have visual check to see if it is aligned at both ends of BB shell.

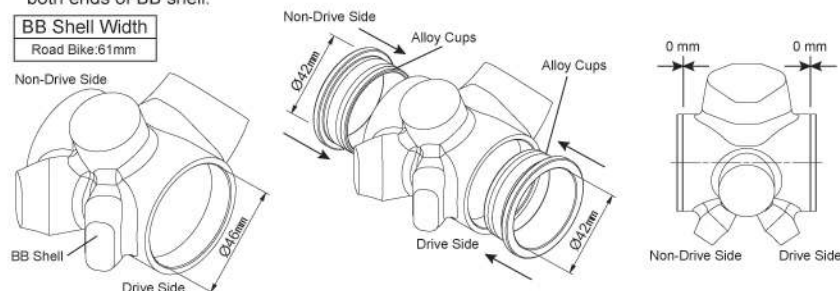
BB Shell Width	
Road Bike:68mm	MTB:73mm



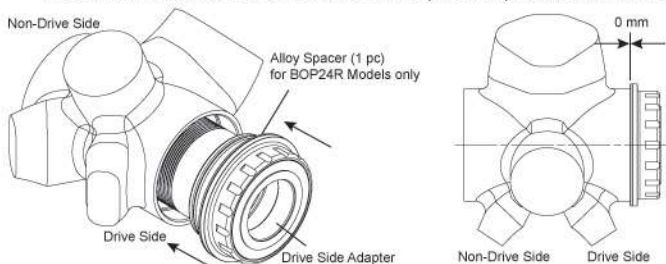
BO24/BO24R For OSBB (Convert \varnothing 46mm BB Shell to \varnothing 42mm)

1. Make sure if the BB shell I.D. and width are correct before assembly. Press the Alloy Cups into the two sides of BB shell and have visual check to see if it is aligned at both ends of BB shell.

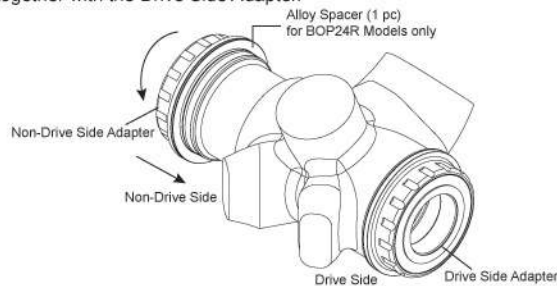
BB Shell Width	
Road Bike:61mm	



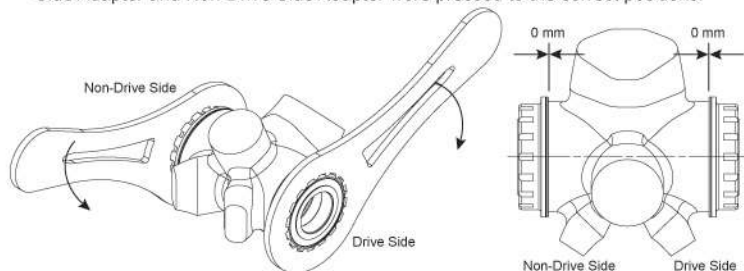
2. Use pressing tool to press the Drive-Side Adapter into the BB Shell. All actions should be aligned to the pressing area. Have visual check to see if the Drive Side Adapter was pressed to the correct position.



3. Clockwise turn the Non-Drive Side Adapter into the BB shell and manually tighten it together with the Drive Side Adapter.



4. Tighten clockwise the Drive Side Adapter and the Non-Drive Side Adapter at the same time by wrenches. Remove the wrenches and have visual check to see if both the Drive Side Adapter and Non-Drive Side Adapter were pressed to the correct positions.



5. Assembly is completed.

